
TYPE	Water borne primer used as a combi coat.
USE	Industrial surface treatment of furniture and other wooden parts.
SPECIAL PROPERTIES	Quick drying product with low gloss.

TECHNICAL DATA

Specific gravity	Approx. 1.3 kg/l
Solids, weight	Approx. 53 %
Total mass of solids	Approx. 680 g/l
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	To be protected against frost but not above 30 °C. Storage: See label. Store in a tightly closed container.
Application method	Spraying.
Drying	Air, oven drying.

DIRECTIONS FOR USE

Application data	<u>Method</u> Spraying	<u>Thinner</u> Water	<u>Vol.-%</u> 5-10
	To be applied on well prepared substrates once or twice depending on the nature of the substrate. Sanding in between and prior to later over coating is recommended.		
Drying	At 60 % RH: Dry for sanding Dry for stacking	<u>20 °C</u> Approx. 45 min. Approx. 2 hours	<u>40 °C</u> Approx. 20 min. Approx. 1 hour
	The drying times are based on an amount applied of 100 g wet lacquer per m ² and efficient ventilation. After forced drying the substrates should be cooled to a temperature below 30 °C prior to stacking.		
Recommended amount to be applied	1-2 x 120 g per m ² .		
Cleaning	Tools should be cleaned in water or TEKNOCLEAN 1949.		
HEALTH AND SAFETY	See Safety Data Sheet.		
ADDITIONAL INFORMATION	Stir well before use. Should not be applied or left to dry at temperatures below 18 °C. For effective ventilation please contact our technical service.		
