

TECHNICAL DATA SHEET

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TEKNOCOAT AQUA 1875

Water borne product 1875-11

TYPE Water borne primer used as a combi coat.

USE Industrial surface treatment of furniture and other wooden parts.

SPECIAL PROPERTIES Quick drying product with low gloss.

TECHNICAL DATA

Specific gravity Approx. 1.3 kg/l

Solids, weight Approx. 53 %

Total mass of solids Approx. 680 g/l

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage To be protected against frost but not above 30 °C.

Storage: See label.

Store in a tightly closed container.

Application method Spraying.

Drying Air, oven drying.

DIRECTIONS FOR USE

Application data Method Thinner Vol.-%

Spraying Water 5-10

To be applied on well prepared substrates once or twice depending on the nature of the substrate. Sanding in between and prior to later over coating is recommended.

Drying At 60 % RH: <u>20 °C</u> <u>40 °C</u>

Dry for sanding Approx. 45 min. Approx. 20 min. Dry for stacking Approx. 2 hours Approx. 1 hour

The drying times are based on an amount applied of 100 g wet lacquer per m² and

efficient ventilation. After forced drying the substrates should be cooled to a

temperature below 30 °C prior to stacking.

Recommended amount to be

applied

1-2 x 120 g per m².

Cleaning Tools should be cleaned in water or TEKNOCLEAN 1949.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION Stir well before use.

Should not be applied or left to dry at temperatures below 18 °C. For effective ventilation please contact our technical service.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com.